

## Plane Substrates

Substrates with plane surfaces are used, for example, as bending mirrors, dichroic mirrors, or windows. The finest polished optics with a planarity of  $\lambda/10$  are normally used in laser applications.

The polish specification of substrates depends on the application. When used as mirrors, the glasses are finely polished on at least one side. When used in transmission, both sides of the substrate are polished to laser grade quality.

The plane substrates differ in the specification of the wedge angle and are available in different forms and sizes.



### Note

The right selection of material is important in laser optics. Furthermore, the materials can be provided with different levels of quality.

Before coating, the typical surface quality of 1.0" substrates made of BK7 or fused silica is as follows:

- Surface figure:  
3/0.2 (0.2/-) according to ISO 10110  
 $\lambda/10$  according to MIL-O-1380A
- Surface quality:  
5/4x0.025 according to ISO 10110  
10-5 according to MIL-O-1380A

### Rectangular/Square Plane Substrates

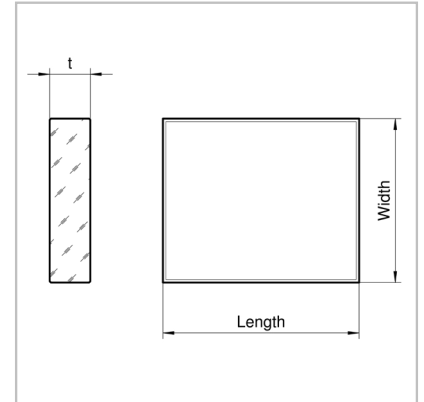
Rectangular windows as well as mirror substrates are primarily used at an angle of  $45^\circ$ , or steeper angles of incidence. They are often used for laser beams with a large diameter for efficient beam deflection.

Customer-specific substrates such as, for example, for Galvo mirrors are manufactured upon request.

## Rectangular Windows – RW Series

The RW series (**R**ectangular **W**indow) is used for thin film polarizers and dichroic optics at an angle of 45° if a laser beam has to be transmitted.

A crucial feature of this series is the high polishing quality of both sides. LASER COMPONENTS has standard components with a high surface figure and excellent cleanliness available.



## Specifications

|                     |   |
|---------------------|---|
| Material            | BK7, fused silica   |
| Dimension tolerance | + 0.00 mm; - 0.20 mm  |
| Thickness tolerance | ± 0.20 mm   |
| Surface quality     | 5/4 x 0.025 for 1.0" substrates according to ISO 10110<br>10-5 according to MIL-O-1380A |
| Wedge angle         | < 5 arc minutes, other wedge angles upon request  |
| Protective chamfer  | 0.2 – 0.4 mm x 45°  |
| Clear aperture      | 85 % of the dimensions  |

## Nomenclature

|  |                 |                |                    |   |
|--|-----------------|----------------|--------------------|---|
| <b>RW</b>                                    | <b>28.6</b>     | <b>-14.3</b>   | <b>-3.2</b>        | <b>UV</b>                                   |
| Product code<br>(Rectangular <b>W</b> indow) | Length<br>in mm | Width<br>in mm | Thickness<br>in mm | Material code<br>UV: fused silica<br>C: BK7 |

## Fused Silica Rectangular Windows

| Part No.               | Length [mm]  | Width [mm]   | Thickness t [mm] | Surface Figure | Material     |
|------------------------|--------------|--------------|------------------|----------------|--------------|
| <b>RW18-14-2.3UV</b>   | <b>18.00</b> | <b>14.00</b> | <b>2.30</b>      | $\lambda/4$    | Fused Silica |
| <b>RW18-14-3UV</b>     | <b>18.00</b> | <b>14.00</b> | <b>3.00</b>      | $\lambda/10$   | Fused Silica |
| RW20-10-6.35UV         | 20.00        | 10.00        | 6.35             | $\lambda/10$   | Fused Silica |
| <b>RW23-14-3UV</b>     | <b>23.00</b> | <b>14.00</b> | <b>3.00</b>      | $\lambda/10$   | Fused Silica |
| <b>RW25-20-3UV</b>     | <b>25.00</b> | <b>20.00</b> | <b>3.00</b>      | $\lambda/10$   | Fused Silica |
| <b>RW28.6-14-3.2UV</b> | <b>28.60</b> | <b>14.00</b> | <b>3.20</b>      | $\lambda/10$   | Fused Silica |
| <b>RW36-26-1UV</b>     | <b>36.00</b> | <b>26.00</b> | <b>1.00</b>      | $\lambda/2$    | Fused Silica |
| RW40-25-3UV            | 40.00        | 25.00        | 3.00             | $\lambda/4$    | Fused Silica |
| <b>RW50-27-3UV</b>     | <b>50.00</b> | <b>27.00</b> | <b>3.00</b>      | $\lambda/2$    | Fused Silica |
| RW50-30-12.7UV         | 50.00        | 30.00        | 12.70            | $\lambda/10$   | Fused Silica |

Bold type indicates items available from stock. Other sizes and materials are available upon request.

## BK7 Rectangular Windows

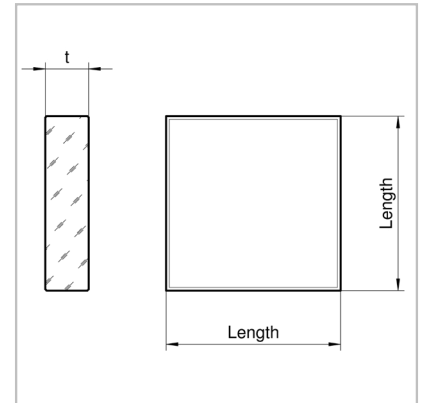
| Part No.                | Length [mm]  | Width [mm]   | Thickness t [mm] | Surface Figure | Material   |
|-------------------------|--------------|--------------|------------------|----------------|------------|
| <b>RW23-14-3C</b>       | <b>23.00</b> | <b>14.00</b> | <b>3.00</b>      | $\lambda/10$   | <b>BK7</b> |
| <b>RW28.6-14.3-3.2C</b> | <b>28.60</b> | <b>14.30</b> | <b>3.20</b>      | $\lambda/4$    | <b>BK7</b> |
| RW35-28-3C              | 35.00        | 28.00        | 3.00             | $\lambda/2$    | BK7        |
| RW40-25-9.53C           | 40.00        | 25.00        | 9.53             | $\lambda/10$   | BK7        |
| RW50-30-12.7C           | 50.00        | 30.00        | 12.70            | $\lambda/10$   | BK7        |
| RW100-70-10C            | 100.00       | 70.00        | 10.00            | $\lambda/4$    | BK7        |

Bold type indicates items available from stock. Other sizes and materials are available upon request.

## Square Windows – SW Series

The SW series (**S**quare **W**indow) is primarily used for the transmission of a laser beam at an angle of incidence of  $0^\circ$ .

A crucial feature of this series is the high polishing quality of both sides. LASER COMPONENTS has standard components with a high surface figure and excellent cleanliness available.



## Specifications

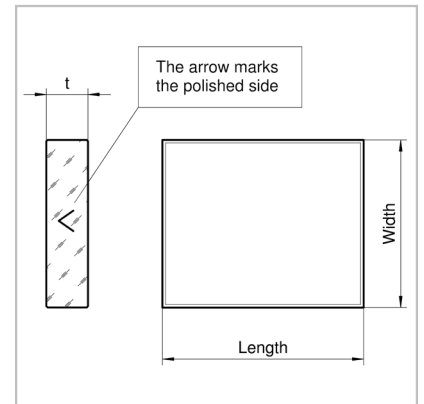
|                     |   |
|---------------------|---|
| Material            | BK7, fused silica   |
| Dimension tolerance | + 0.00 mm; - 0.20 mm  |
| Thickness tolerance | $\pm 0.20$ mm   |
| Surface quality     | 5/4 x 0.025 for 1.0" substrates according to ISO 10110<br>10-5 according to MIL-O-1380A |
| Wedge angle         | < 5 arc minutes, other wedge angles upon request  |
| Protective chamfer  | 0.2 – 0.4 mm x $45^\circ$   |
| Clear aperture      | 85 % of the dimensions  |

## Nomenclature

|                                 |                             |                              |   |
|---------------------------------|-----------------------------|------------------------------|---|
| <b>SW</b>                       | <b>05</b>                   | <b>25</b>                    | <b>UV</b>                                   |
| Product code<br>(Square Window) | Dimension<br>in inches x 10 | Thickness<br>in inches x 100 | Material code<br>UV: fused silica<br>C: BK7 |

## Rectangular Mirror Substrates – RS Series

The reasonably-priced RS series (**R**ectangular **M**irror **S**ubstrates) is used when only one substrate surface of high laser quality is required. This series has the standard specifications while the backside is only commercially polished.



## Specifications

|                     |  |
|---------------------|--|
| Material            | BK7, fused silica                                      |
| Dimension tolerance | + 0.00 mm; - 0.20 mm                                   |
| Thickness tolerance | ± 0.20 mm  |
| Wedge angle         | < 5 arc minutes  |
| Protective chamfer  | 0.2 – 0.4 mm x 45°                                     |
| Clear aperture      | 85 % of the dimensions                                 |
| Surface quality     |  |
| Front side          | 5/4 x 0.025 for 1.0" substrates according to ISO 10110 |
| Rear side           | 10-5 according to MIL-O-1380A<br>commercial polish     |

## Nomenclature

|   |                 |                |                    |   |
|---|-----------------|----------------|--------------------|---|
| <b>RS</b>   | <b>28.6</b>     | <b>-14.3</b>   | <b>-3.2</b>        | <b>UV</b>                                   |
| Product code<br>(Rectangular Mirror<br>Substrate) | Length<br>in mm | Width<br>in mm | Thickness<br>in mm | Material code<br>UV: fused silica<br>C: BK7 |

## Fused Silica Rectangular Mirror Blanks

| Part No.                 | Length [mm]  | Width [mm]   | Thickness t [mm] | Surface Figure | Material            |
|--------------------------|--------------|--------------|------------------|----------------|---------------------|
| RS20-10-6.35UV           | 20.00        | 10.00        | 6.35             | $\lambda/10$   | Fused Silica        |
| <b>RS28.6-14.3-3.2UV</b> | <b>28.60</b> | <b>14.30</b> | <b>3.20</b>      | $\lambda/10$   | <b>Fused Silica</b> |
| RS40-25-9.5UV            | 40.00        | 25.00        | 9.50             | $\lambda/10$   | Fused Silica        |
| <b>RS50-27-3UV</b>       | <b>50.00</b> | <b>27.00</b> | <b>3.00</b>      | $\lambda/2$    | <b>Fused Silica</b> |
| RS50-30-12.7UV           | 50.00        | 30.00        | 12.70            | $\lambda/10$   | Fused Silica        |

Bold type indicates items available from stock. Other sizes and materials are available upon request.

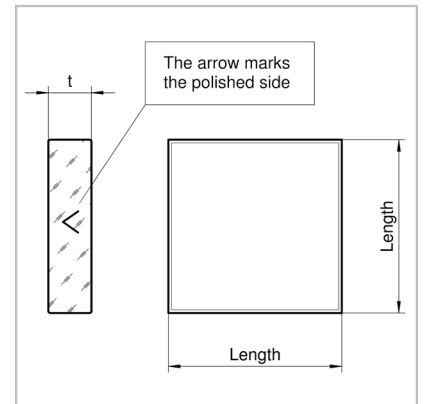
## BK7 Rectangular Mirror Blanks

| Part No.                | Length [mm]  | Width [mm]   | Thickness t [mm] | Surface Figure | Material   |
|-------------------------|--------------|--------------|------------------|----------------|------------|
| RS18-14-2.3C            | 18.00        | 14.00        | 2.30             | $\lambda/10$   | BK7        |
| RS20-10-6.35C           | 20.00        | 10.00        | 6.35             | $\lambda/10$   | BK7        |
| <b>RS28.6-14.3-3.2C</b> | <b>28.60</b> | <b>14.30</b> | <b>3.20</b>      | $\lambda/4$    | <b>BK7</b> |
| RS40-25-9.5C            | 40.00        | 25.00        | 9.50             | $\lambda/10$   | BK7        |
| RS50-30-12.7C           | 50.00        | 30.00        | 12.70            | $\lambda/10$   | BK7        |
| RS100-70-10C            | 100.00       | 70.00        | 10.00            | $\lambda/4$    | BK7        |

Bold type indicates items available from stock. Other sizes and materials are available upon request.

## Square Mirror Substrates – QS Series

The reasonably-priced QS series (Square Mirror Substrates) is used when only one substrate surface of high laser quality is required. This series has the standard specifications while the backside is only commercial polished.



## Nomenclature

|   |                          |                              |   |
|---|--------------------------|------------------------------|---|
| <b>QS</b>                                 | <b>05</b>                | <b>25</b>                    | <b>UV</b>                                   |
| Product code<br>(Square Mirror Substrate) | Length<br>in inches x 10 | Thickness<br>in inches x 100 | Material code<br>UV: fused silica<br>C: BK7 |

## Specifications

|                     |   |
|---------------------|---|
| Material            | BK7, fused silica   |
| Dimension tolerance | + 0.00 mm; - 0.20 mm  |
| Thickness tolerance | ± 0.20 mm   |
| Wedge angle         | < 5 arc minutes   |
| Protective chamfer  | 0.2 – 0.4 mm x 45°  |
| Clear aperture      | 85 % of the dimensions  |
| Surface quality     |   |
| Front side          | 5/4 x 0.025 for 1.0" substrates according to ISO 10110<br>10-5 according to MIL-O-1380A |
| Rear side           | Commercial polish   |